

## PC-ABS

PC-ABS is an incredibly strong filament with an even higher impact resistance than our regular ABS. This is a consequence of the addition of the proper amount of polycarbonate in this modification, which also creates a nearly perfect interlayer adhesion and a beautiful surface gloss. The above features, combined with a highly stable printing process makes PC-ABS the perfect material for mechanical parts and tools, which should be light and strong and show minimal wear after prolonged use.

### Material features:

- Improved interlayer adhesion
- High impact resistance
- High surface gloss
- Stable printing process



### Colors :

PC-ABS is available from stock in black & white.



### Filament specs.

Size	Ø tolerance	Roundness
1,75mm	± 0,05mm	≥ 95%
2,85mm	± 0,10mm	≥ 95%

### Material properties

Description	Testmethod	Typical value
Specific gravity	ASTM D792	1,05 g/cc
MFR 240 °C/5 kg	ISO 1183	0,47 gr/10min
Tensile strength	ISO 527	37,2 Mpa
Strain at break	ISO 527	14%
E- modulus	ISO 527	1820 Mpa
Impact Strength - Charpy method 23°C	ISO 179	25,5 kJ/m2
Printing temp.	DF	270 ±10°C
Melting temp	ISO 294	250 ±10°C
Heat deflection temp.	ISO 306	108°C

### Additional info:

Recommended temperature for heated bed is +100°C. We recommend kapton and / or pva glue stick for adhesion.

PC-ABS can be used on all common desktop FDM or FFF technology 3D printers.

Storage: Cool and dry (15 -25°C) and away from UV light. This enhances the shelf life significantly.